



Canadian Nuclear  
Safety Commission

Commission canadienne  
de sûreté nucléaire

# Canadian Nuclear Safety Commission

**Presentation to the University of Ottawa  
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Presentation designed by S. Eisan, DRPD staff



**[nuclearsafety.gc.ca](http://nuclearsafety.gc.ca)**

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**Canada** 



# Introduction

- ❖ François Rinfret
- ❖ B. A. Sc. (Mechanical Engineering) 1981
- ❖ Currently Director at the CNSC

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# Presentation Overview

- ✿ Introduction
- ✿ CNSC - Overview
- ✿ Safety and Control Areas
- ✿ Refurbishment of Darlington NGS
  - Gentilly-2 GS, Point-Lepreau GS, Bruce NGS
- ✿ Focus on Mech. and Elec. Engineering
  - Thermodynamic Cycle, Materials, Pumps, Motors, Systems
  - Electrical Distribution



# Presentation Overview

- ✿ Design principles for CANDU
  - Redundancy, Safe Failure, Triplication (channelization), Diversity, Independence
  - Defense in Depth
  - Others: Simple, Passive
- ✿ Fukushima Enhancements
- ✿ Learning from Events
  - 3-Mile island, Tchernobyl, Davis-Besse,
  - Mégantic
- ✿ Discussion



# Overview

- ✦ The Canadian Nuclear Safety Commission (CNSC) is:
  - Canada's nuclear watchdog
  - A quasi-judicial body
  - Independent of, but not isolated from government
- ✦ The CNSC regulates the use of nuclear energy and materials to protect the health, safety and security of Canadians and the environment; to implement Canada's international commitments on the peaceful use of nuclear energy; and to disseminate objective scientific, technical and regulatory information to the public.





# Overview – CNSC across Canada

Fiscal year 2014 –15  
Human Resources: 804 FTEs  
Financial Resources: \$131.6 million  
(~70% cost recovery; ~30% appropriation)  
Licensees: 2,500  
Licences: 3,300





# Regulatory Approach

- ✳ Licensing regime from beginning to end
- ✳ Licensee responsible for Safety
- ✳ CNSC: Establishing Standards and Controls
- ✳ Verification for Compliance:
  - Inspections
  - Event reviews
  - Documents review
  - Review of performance indicators
  - Following technical files and corrective actions, to closure
- ✳ Report to Commission and Canadians



# Safety and Control Areas

Management	Management System	Management System
		Organization
		Change Management
		Safety Culture
		Configuration Management
		Records Management
		Management of Contractors
		Business Continuity
	Human Performance Management	Human Performance Programs
		Personnel Training
		Personnel Certification
		Initial Certification Examinations and Requalification Tests
		Work Organization and Job Design
		Fitness for Duty
	Operating Performance	Conduct of Licensed Activity
		Procedures
		Reporting and Trending
		Outage Management Performance
		Safe Operating Envelope
		Severe Accident Management and Recovery
		Accident Management and Recovery





# Safety and Control Areas

Facility and Equipment	Safety Analysis	Deterministic Safety Analysis
		Probabilistic Safety Analysis
		Criticality Safety
		Severe Accident Analysis
		Environmental Risk Assessment
		Management of Safety Issues
	Physical Design	Design Governance (includes EQ)
		Site Characterizations
		Facility Design
		Structure Design
		System Design
		Components Design
	Fitness for Service	Equipment Fitness for Service/ Equipment Performance
		Maintenance
		Structural Integrity (includes reliability)
		Aging Management
		Chemistry Control
		Periodic Inspection and Testing



# Safety and Control Areas

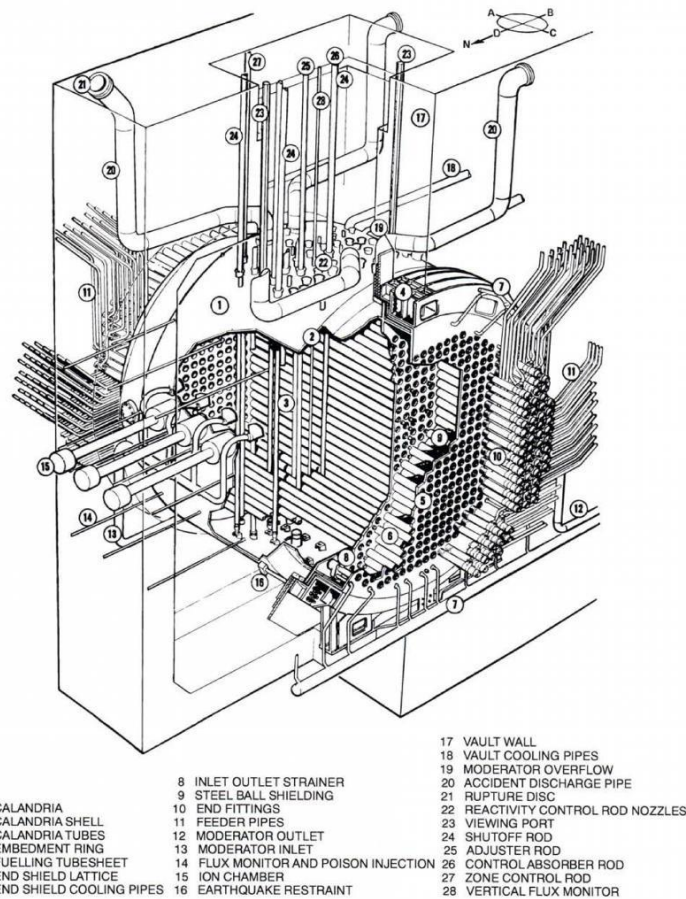
Core Control Processes	Radiation Protection	Application of ALARA
		Worker Dose Control
		Radiation Protection Program Performance
		Radiological Hazard Control
		Estimated Dose to Public
	Conventional Health and Safety	Performance
		Practices
		Awareness
	Environmental Protection	Effluent and Emissions Control (releases)
		Environmental Management System (EMS)
		Assessment and Monitoring
		Protection of the Public
	Emergency Management and Fire Protection	Conventional Emergency Preparedness and Response
		Nuclear Emergency Preparedness and Response
		Fire Emergency Preparedness and Response
	Waste Management	Waste Characterization
		Waste Minimization
		Waste Management Practices
		Decommissioning Plans
	Security	Facilities and Equipment
		Response Arrangements
		Security Practices
		Drills and Exercises
	Safeguards and Non-Proliferation	Nuclear Material Accountancy and Control
		Access and Assistance to the IAEA
		Operational and Design Information
		Safeguards Equipment, Containment and Surveillance
	Packaging and Transport	Package Design and Maintenance
		Packaging and Transport
		Registration for Use



# Darlington Nuclear Generating Station



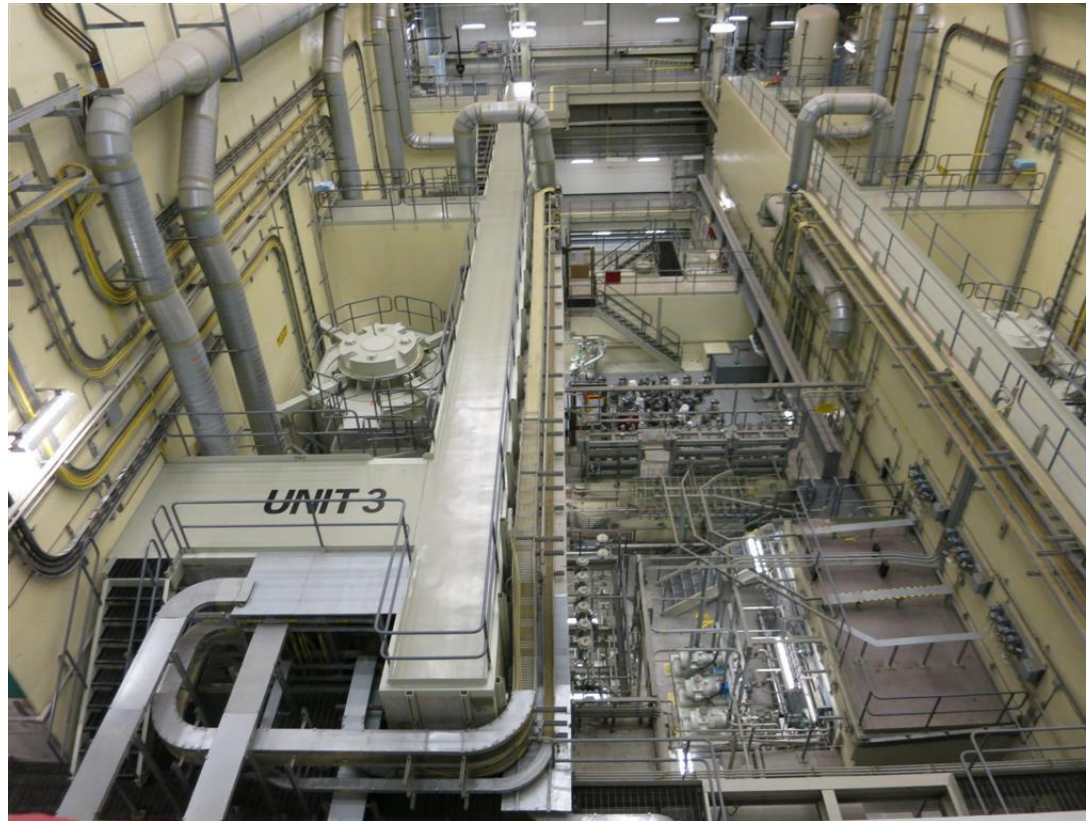
# Reactor Vault and Assembly







# View of PHT Pump Motors and Reactivity Deck



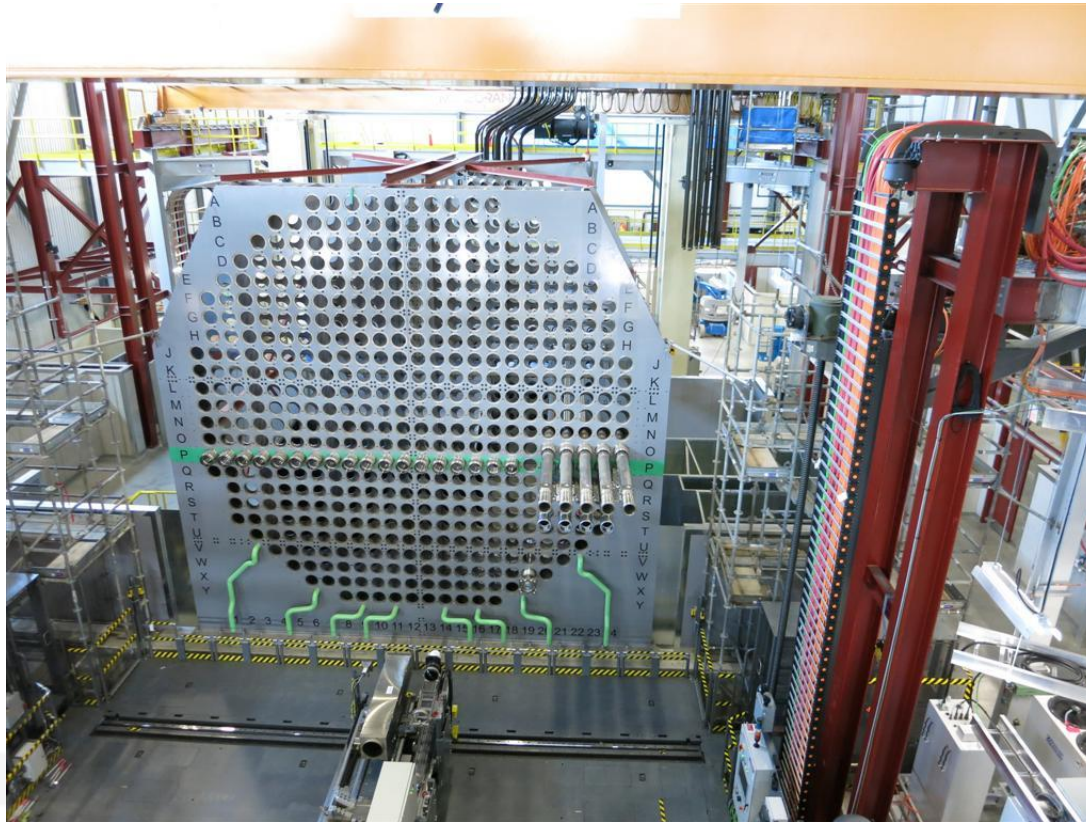


# Spare PHT Pump Motor





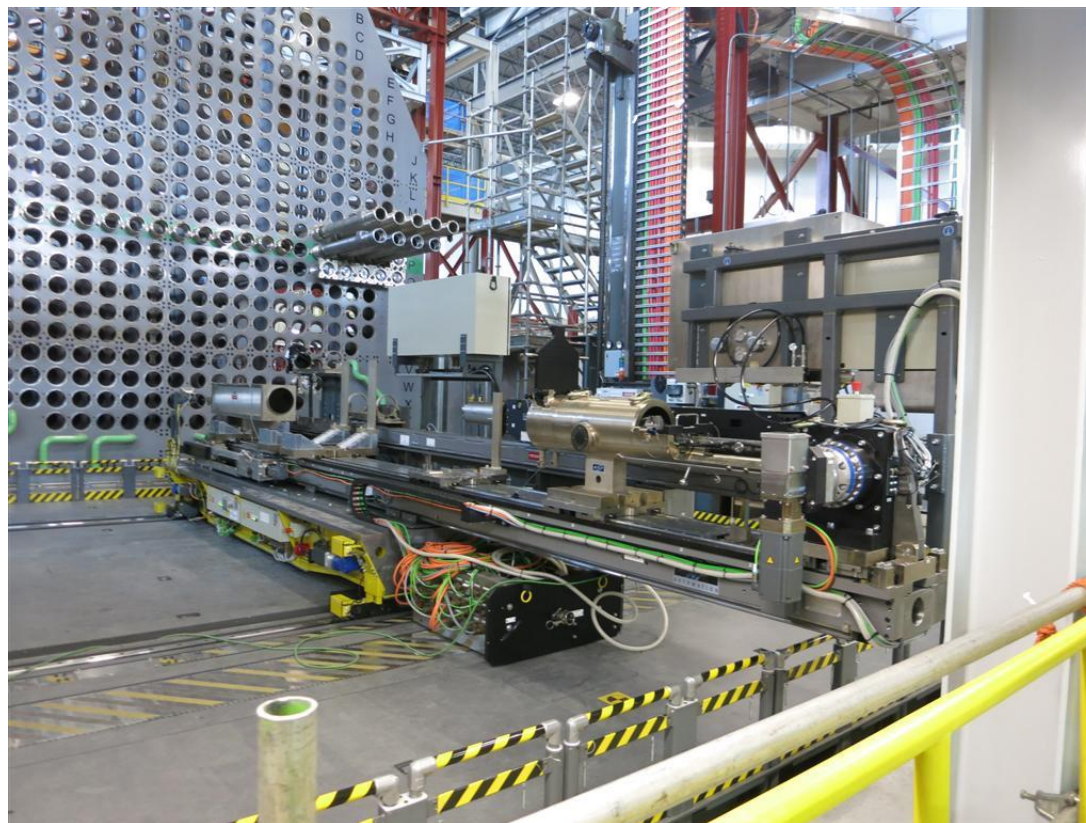
# Mock-up Facility







# Tooling for Channel Replacement in Mock-up Facility





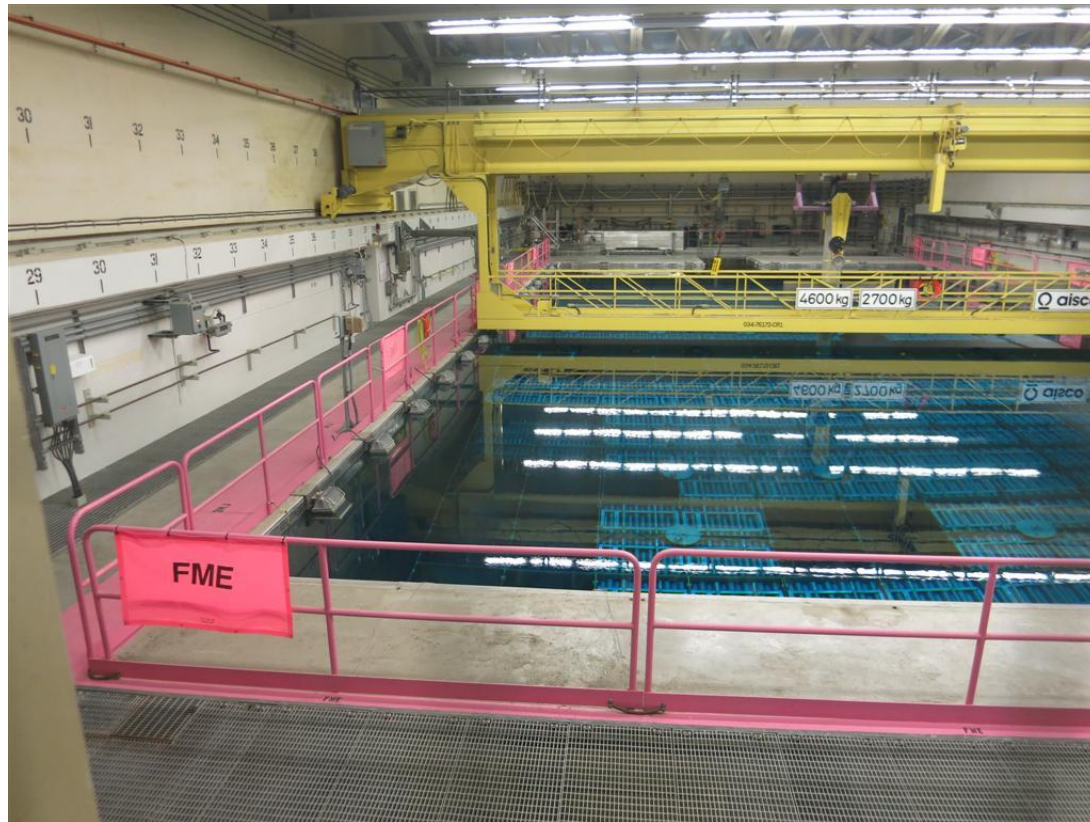


# Turbine Bay (Unit 4, Unit 3)



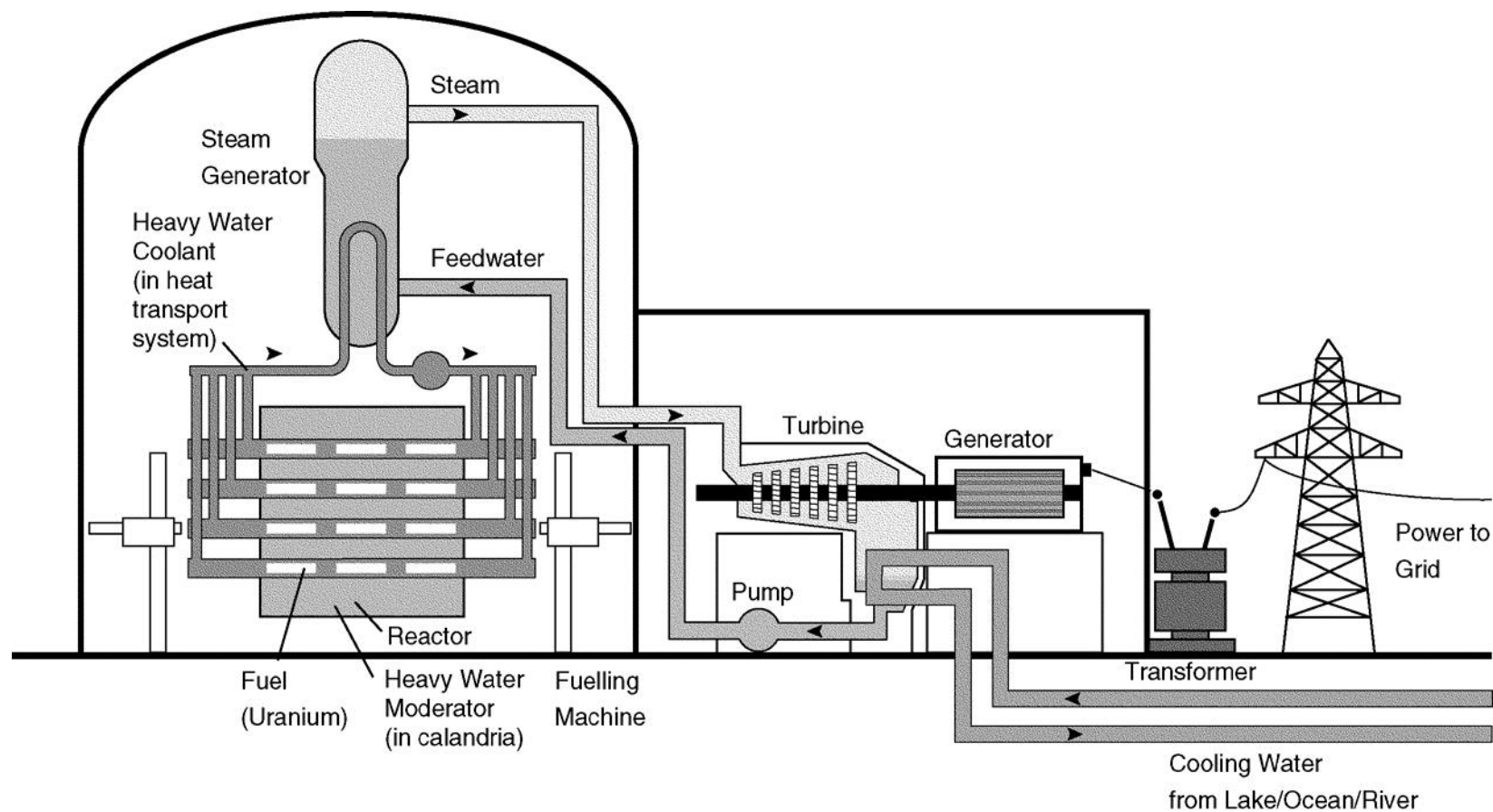


# Irradiated Fuel Bay (East)



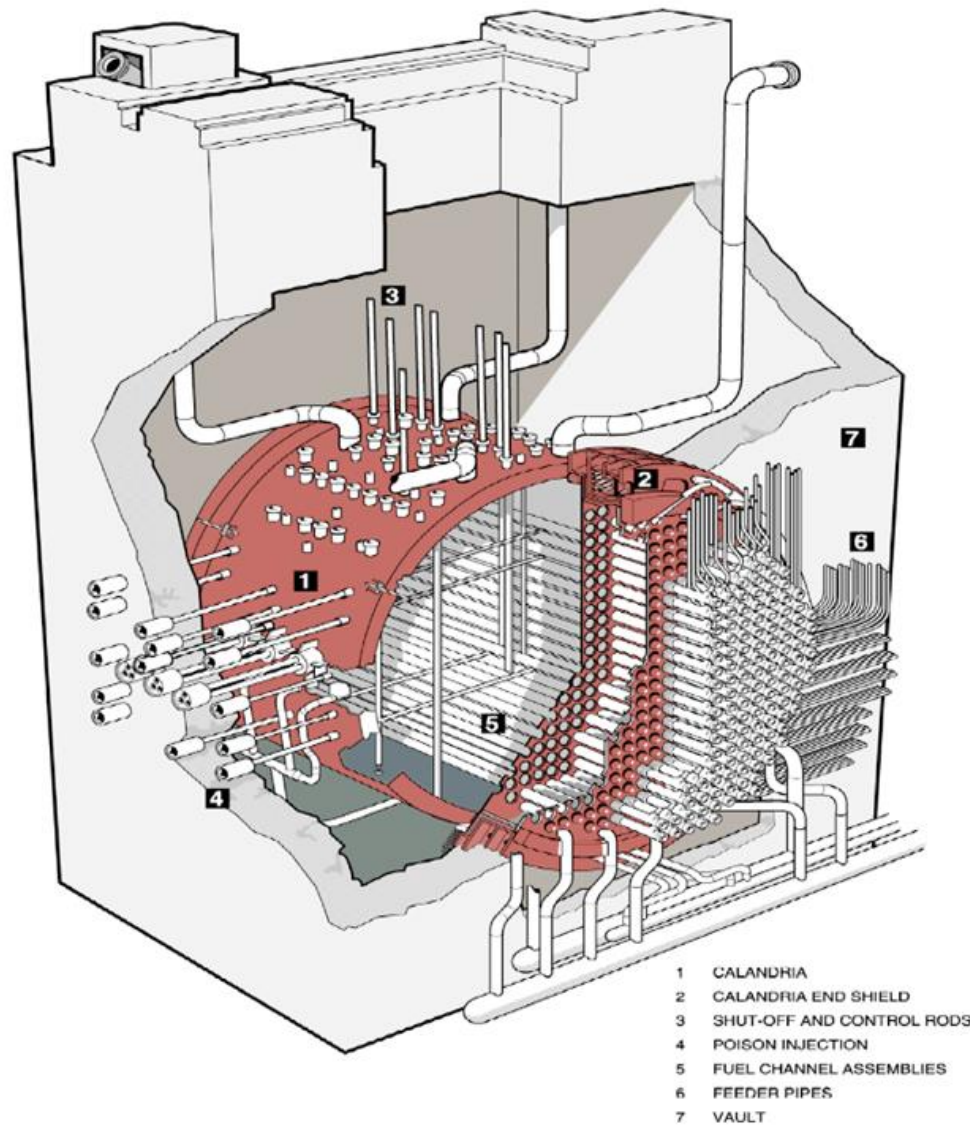


# CANDU reactor

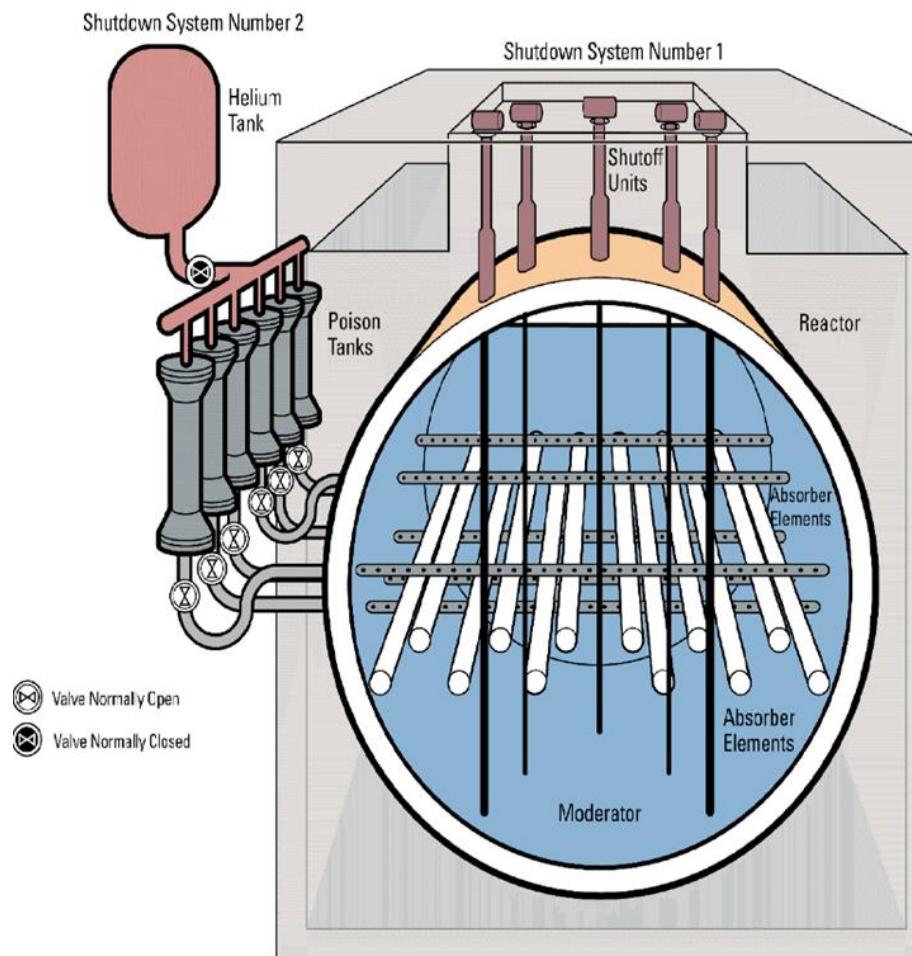




# Shut Down System no 1



# Shut Down System no 2

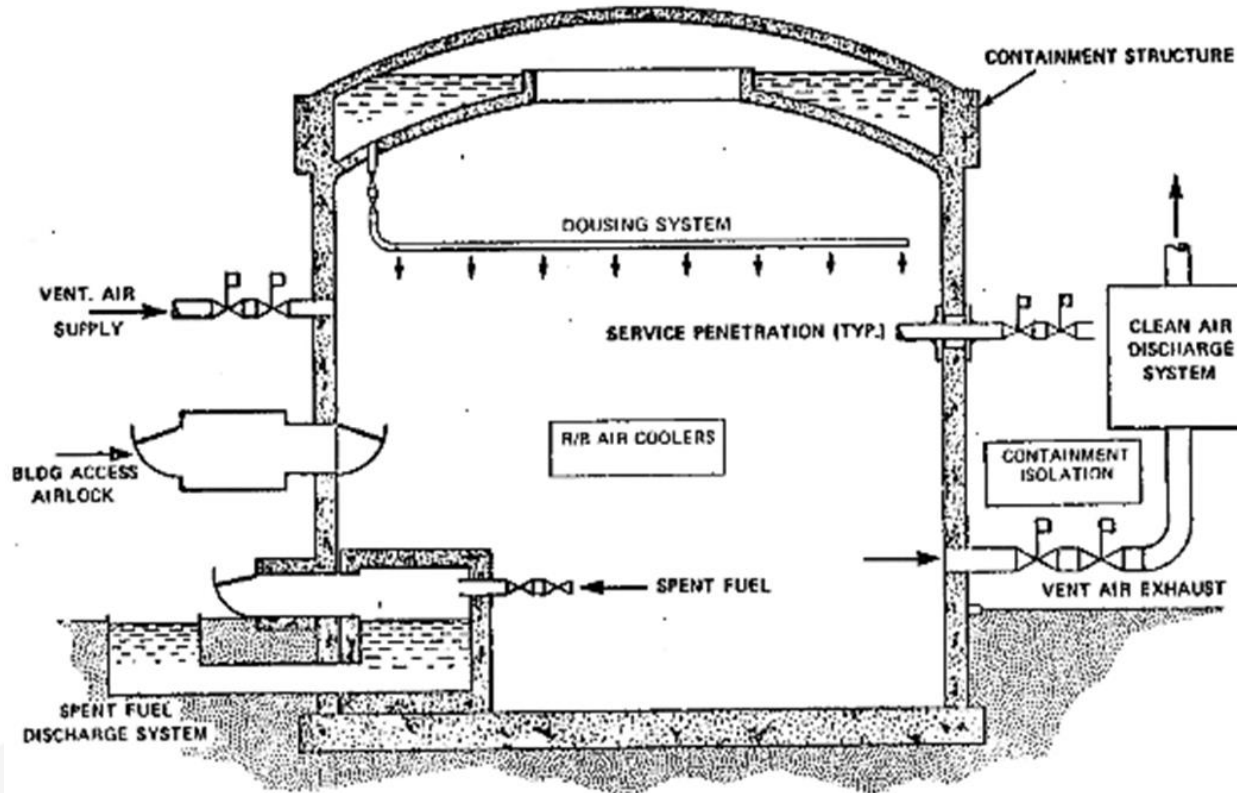




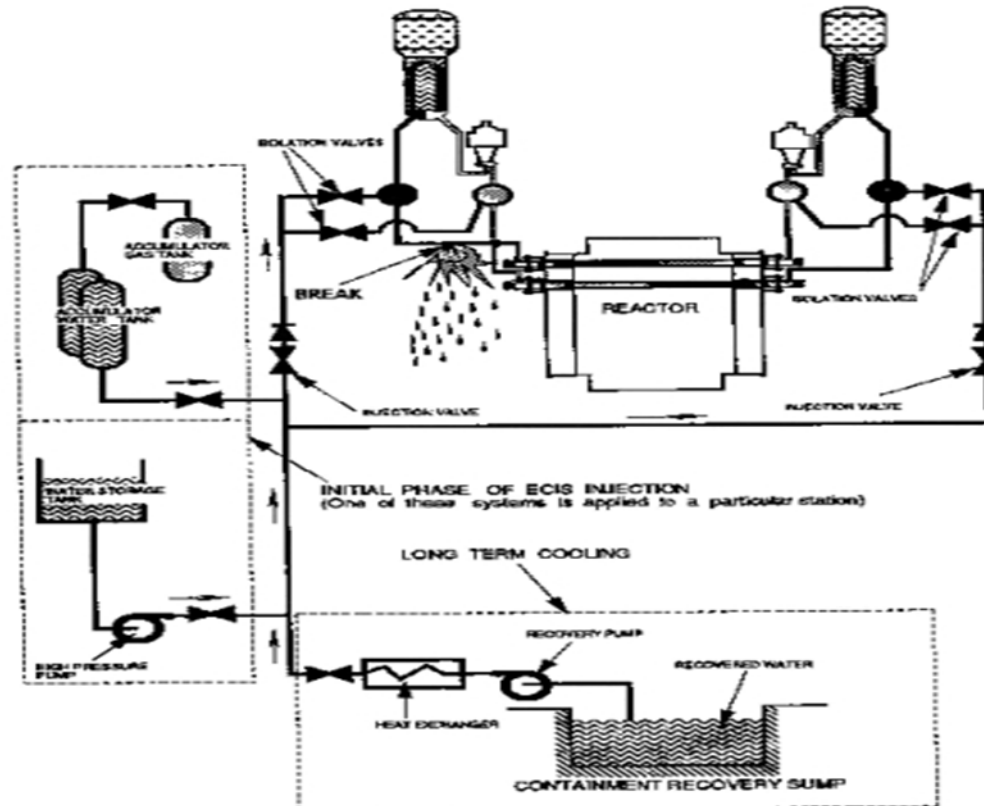
# Nuclear Security



# Containment system



# Emergency Core Injection



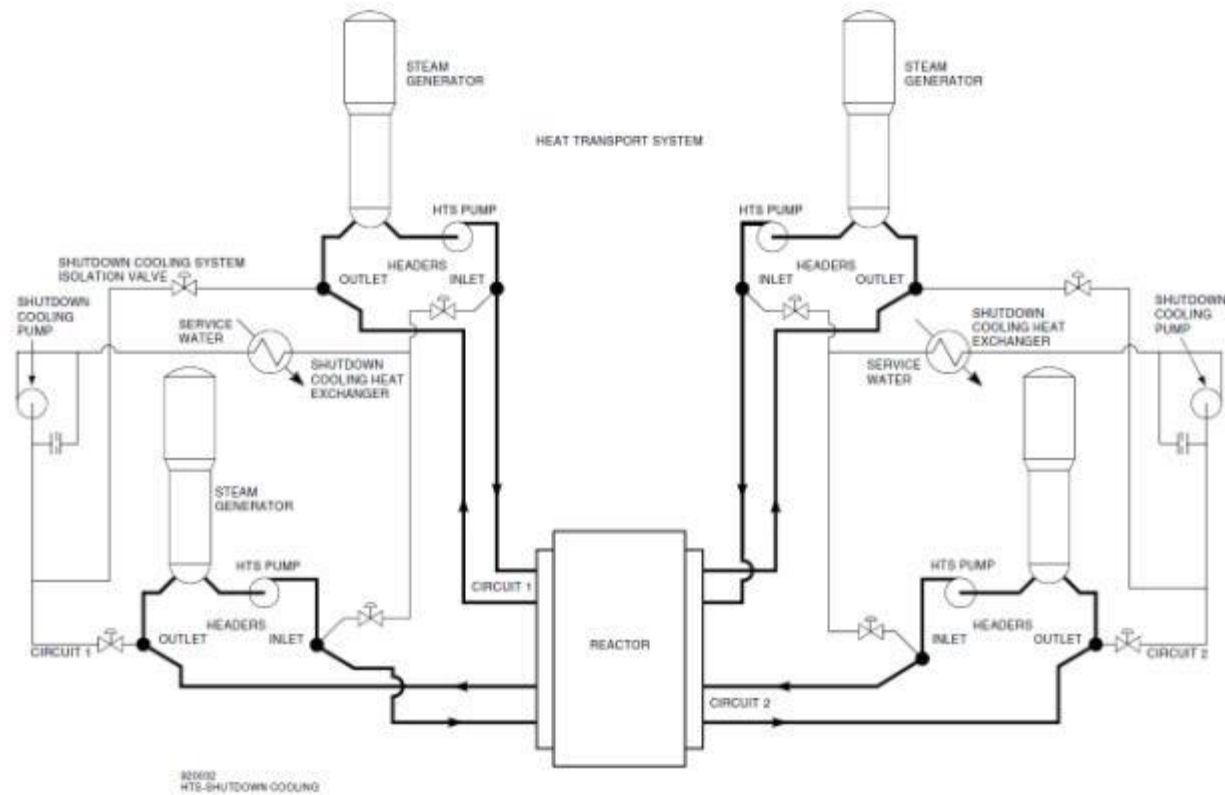




# Calandria in transit



# Heat Transport System





# Feeder Tube Assembly







# Feeder Piping in Mock-up Area





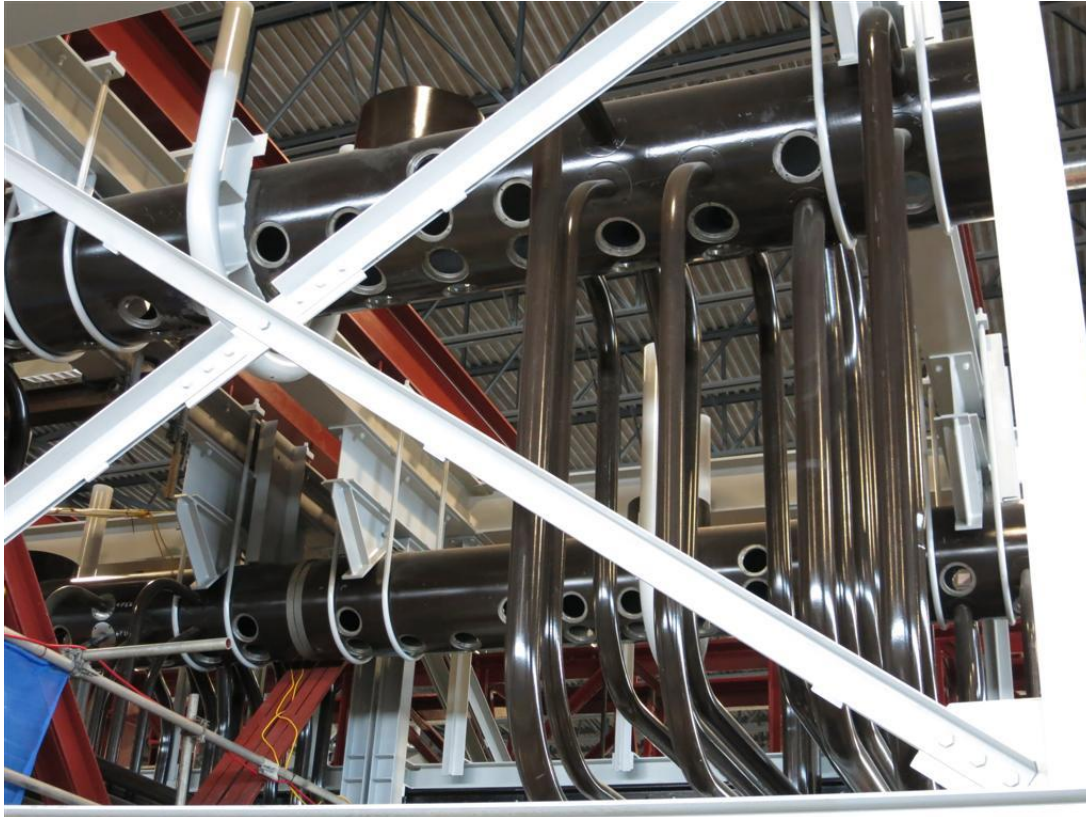
# Reactor Face

Darlington





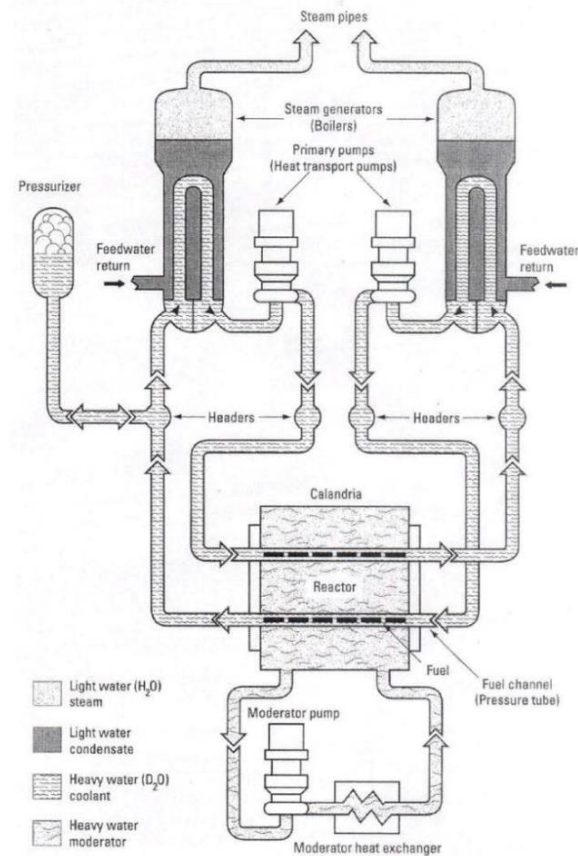
# PHT Header and Feeders



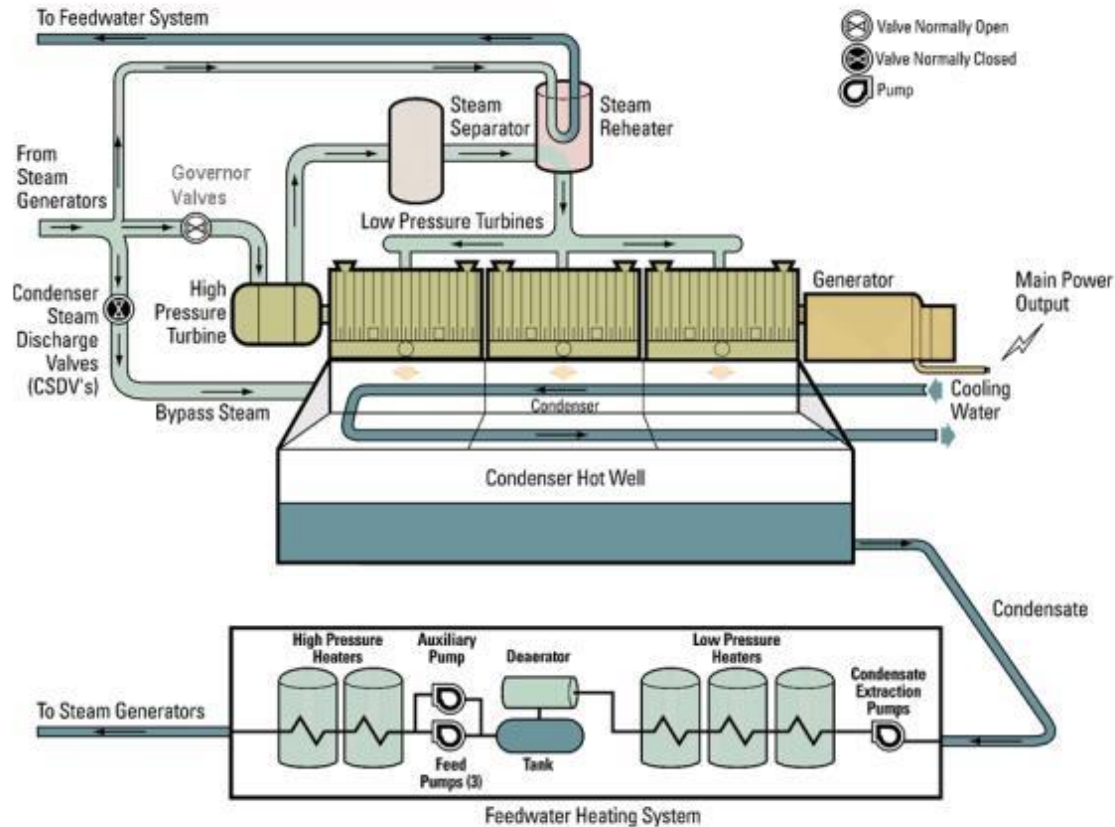




# Moderator and Coolant Circuits



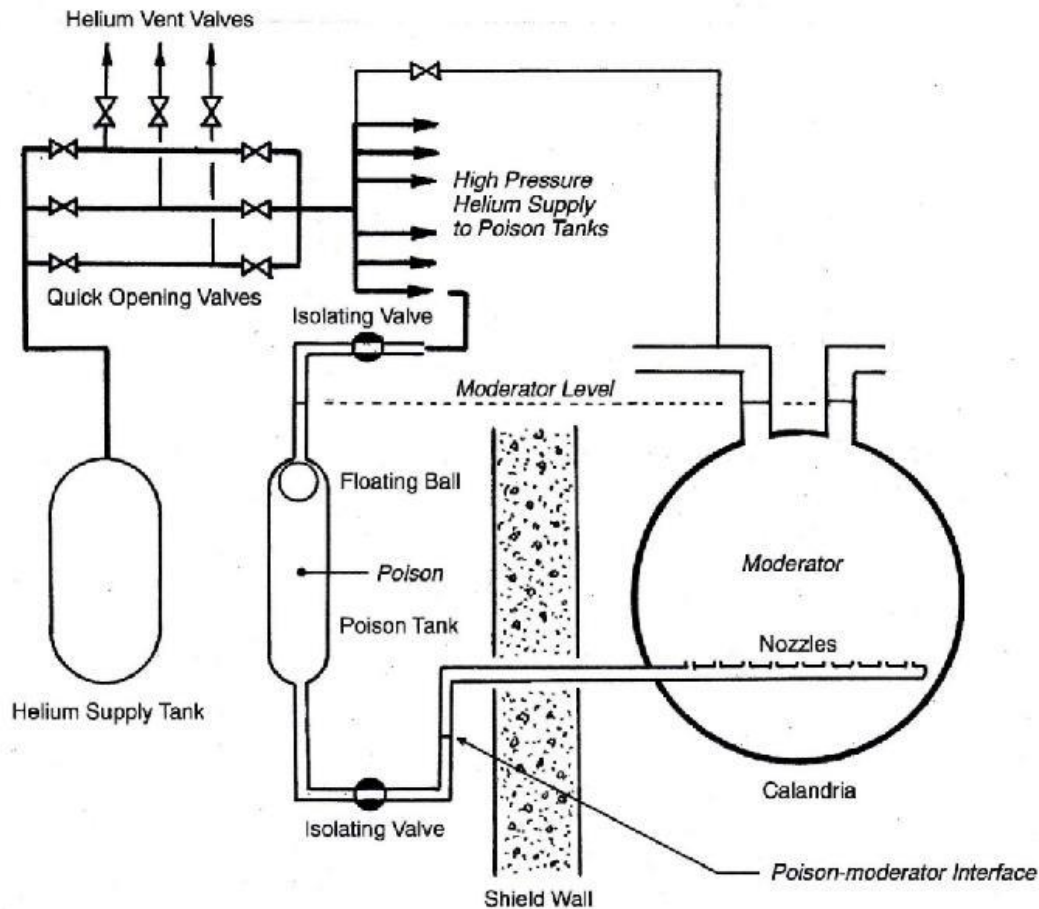
# Turbine-Generator and Feedwater Systems



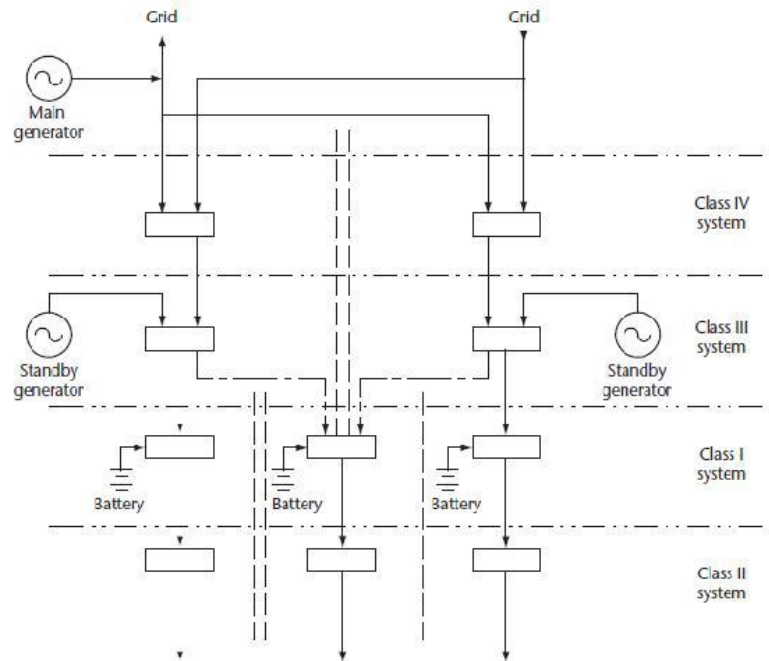




# Shut Down System no 2



# Electrical Distribution System



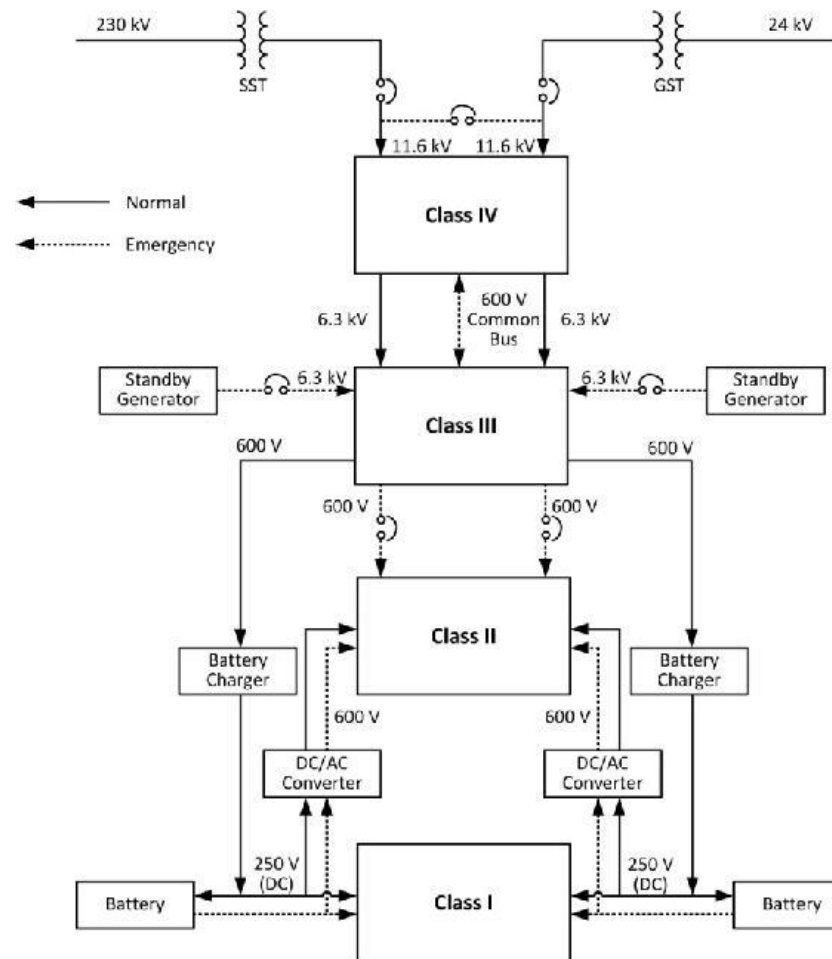
## Legend:

- — — Buttered power source
- - - - Class separation
- Distribution system and load group
- == == Division separation

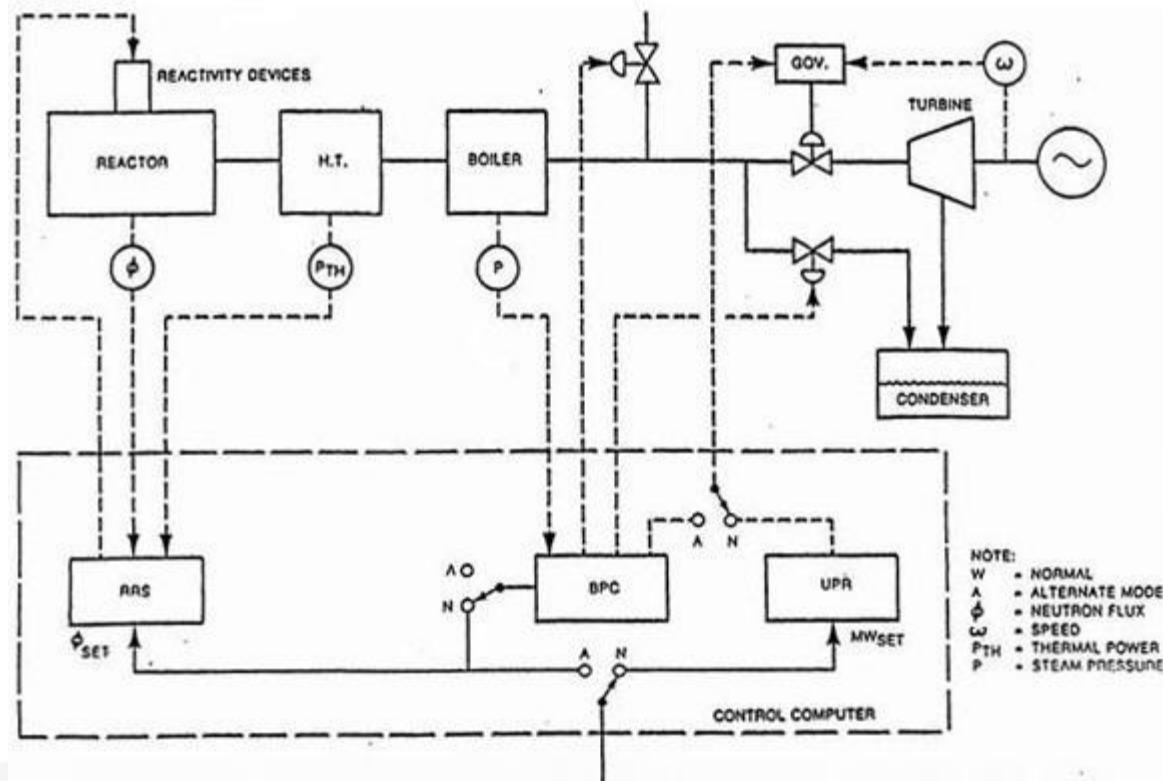
## Notes:

- (1) This figure provides a sample configuration; other configurations are possible.
- (2) Not all required components are shown.
- (3) Alternative power sources may be combined with the configuration in this figure to meet the nuclear safety requirements of the plant.

# Classes of Power



# Overall Plant Control





# Main CANDU Control Programs

Program Name	Measured Parameter (s)	Variable(s) Controlled	Variable(s) Manipulated
1. Unit Power Regulator (UPR)	<ul style="list-style-type: none"><li>• Electrical output</li></ul>	<ul style="list-style-type: none"><li>• Electrical output</li></ul>	<ul style="list-style-type: none"><li>• Steam flow</li></ul>
2. Reactor Regulating System (RRS)	<ul style="list-style-type: none"><li>• Reactor neutron power</li><li>• Reactor thermal power</li></ul>	<ul style="list-style-type: none"><li>• Neutron flux</li></ul>	<ul style="list-style-type: none"><li>• reactivity mechanisms<ul style="list-style-type: none"><li>- control rod position</li><li>- zone water level</li></ul></li></ul>
3. Heat Transport Pressure and Inventory Control (HTP&I)	<ul style="list-style-type: none"><li>• Reactor Outlet Header pressure</li></ul>	<ul style="list-style-type: none"><li>• Pressurizer pressure</li><li>• Pressurizer level</li></ul>	<ul style="list-style-type: none"><li>• Pressurizer steam bleed &amp; heaters</li><li>• D<sub>2</sub>O feed &amp; bleed</li></ul>
4. Steam Generator Pressure Control (SGPC)	<ul style="list-style-type: none"><li>• Steam Generator pressure</li><li>• Reactor power</li></ul>	<ul style="list-style-type: none"><li>• Steam Generator pressure</li></ul>	<ul style="list-style-type: none"><li>• Reactor setpoint</li><li>• Steam flow</li></ul>
5. Steam Generator Level Control (BLC)	<ul style="list-style-type: none"><li>• Steam Generator level</li><li>• Reactor power</li><li>• Feedwater flow</li><li>• Steam flow</li></ul>	<ul style="list-style-type: none"><li>• Steam Generator Level (inventory)</li></ul>	<ul style="list-style-type: none"><li>• Feedwater flow</li></ul>



# Risk Concept

- ❖ All human activities pose a risk
- ❖ Risk = Probability X Consequences
- ❖ Minimizing the Risk
- ❖ Factors in the Perception of risk:
  - Voluntary or not
  - Emphasis on consequences
  - Understanding the Technology
- ❖ Personal choice, or Society

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# CANDU Principles

- ✿ Regrouping Systems by importance wrt a safety function:
  - Special Safety
  - Standby Support
  - Safety Related
  - Process Systems
  
- ✿ Operating Principles
  - 3Cs: control cool contain
  - Prescribed testing
  - Preventive Maintenance
  - Periodic Inspections Program



# Design Principles

- ✳ Design to strict rules
- ✳ Defense in depth: Design, Maintenance Operation to a number of barriers (between you and harm): weakness of anyone of the multiple barriers still requires you to repair the weak barrier.
- ✳ Barriers are detectable for failure, repaired and tested.

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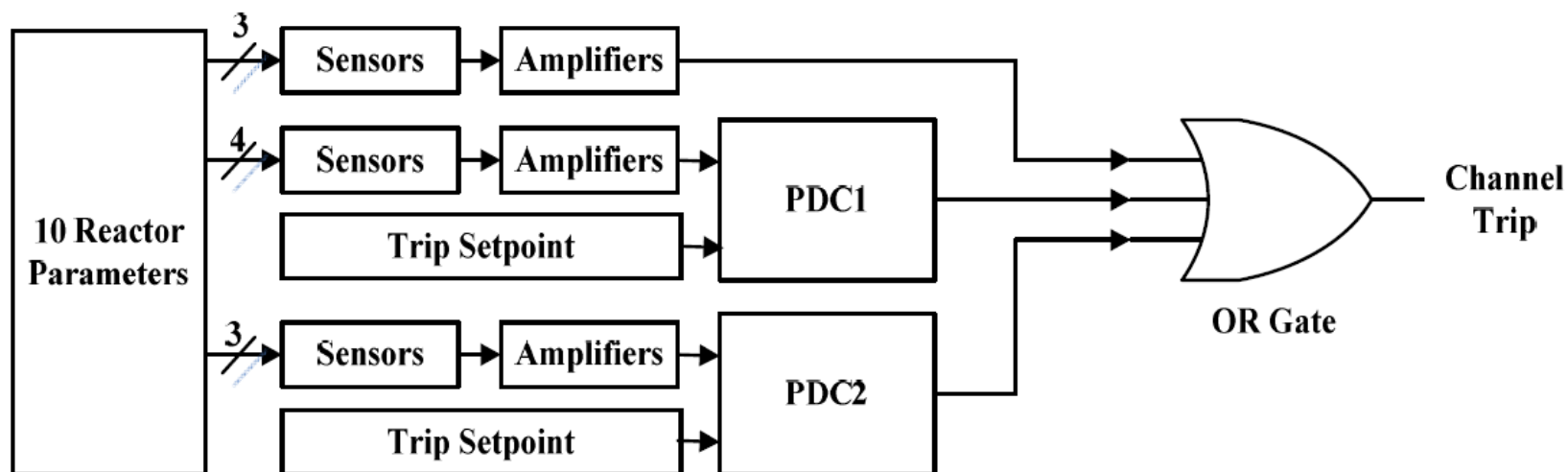


# Design Principles

- ✳ Redundancy: 2 X 100 % pumping capacity;
- ✳ Independence: 2 different means of achieving redundancy, which are also not sharing common components (as much as possible);
- ✳ Diversity: 2 ways of achieving the same result; wearing belt and suspenders;
- ✳ Safe failure: when a component fails, it fails in a mode that provides the safest function for the overall safety; example; a fire door closes; a loss of brakes signal might engage the brakes;
- ✳ Triplication: 3 signals or parameters are measuring ONE parameter, independent; you may combine the signal, average, select high, low on failure of one; allow selection of faulty signal; reject a signal to test it .

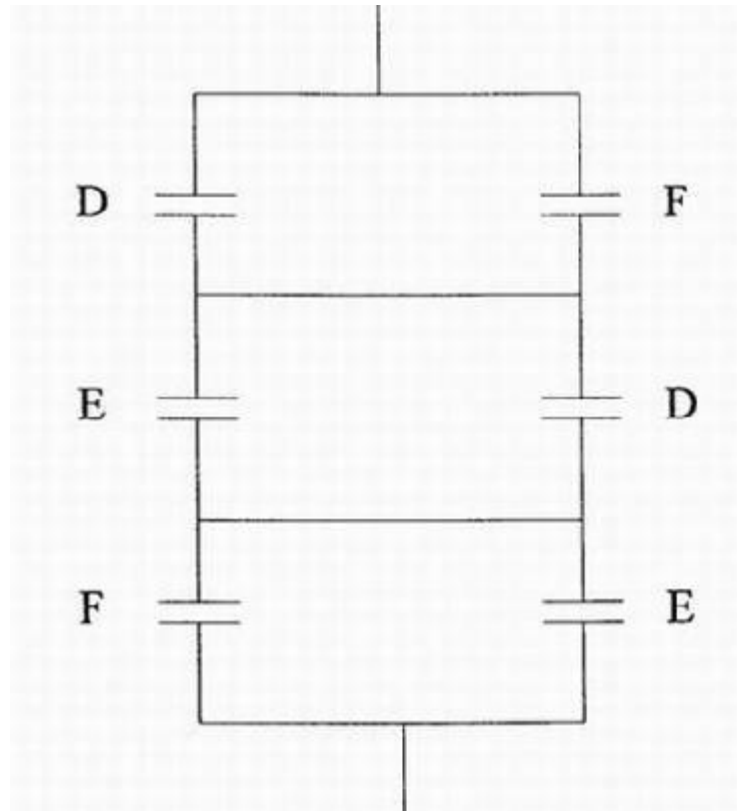


# Shut Down System no 1 Trip Channel





## 2 out of 3 Trip Logic





# Control Room

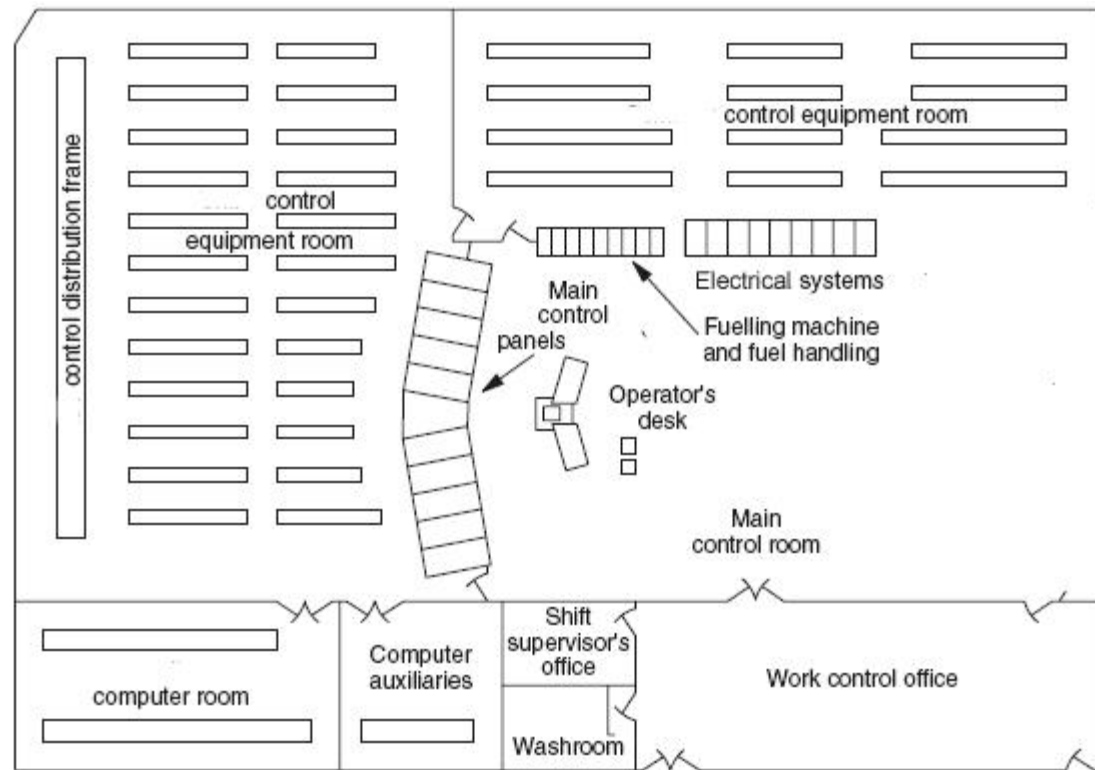






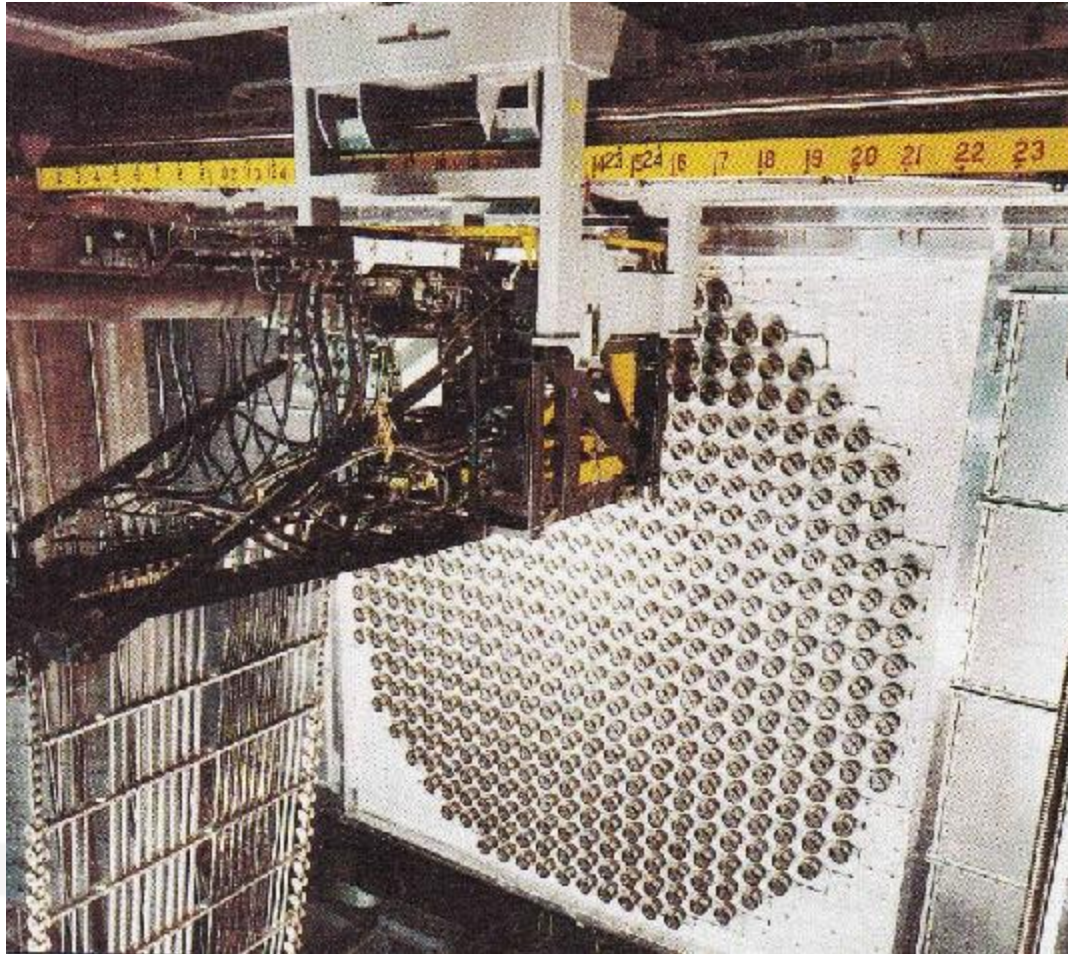


# Control Room Schematic



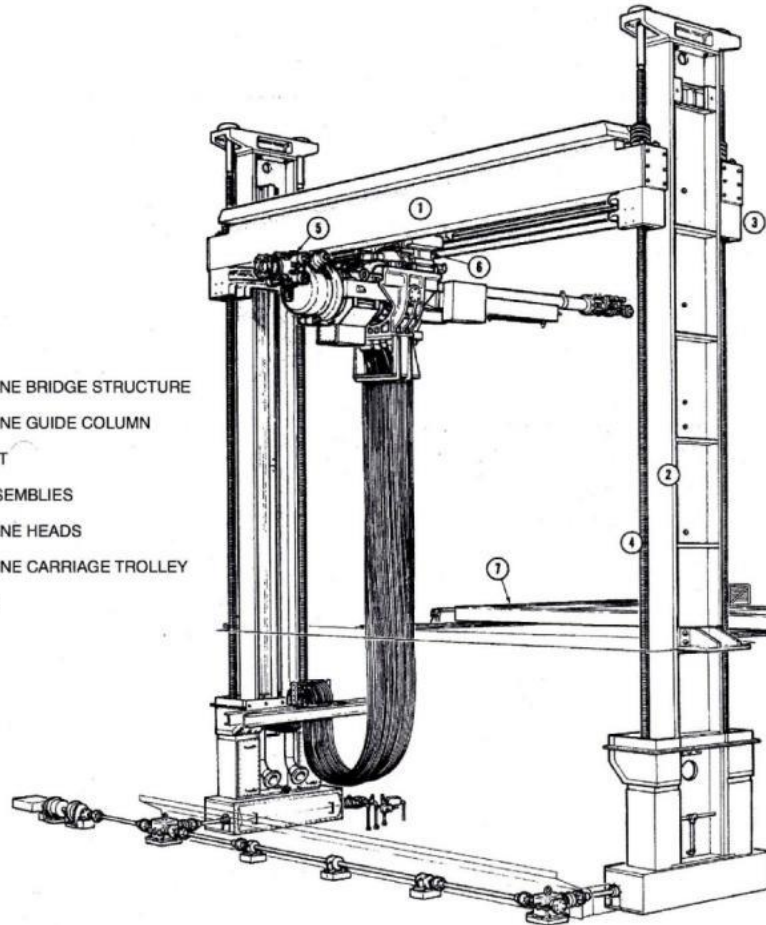


# Reactor Face with Fuelling Machine

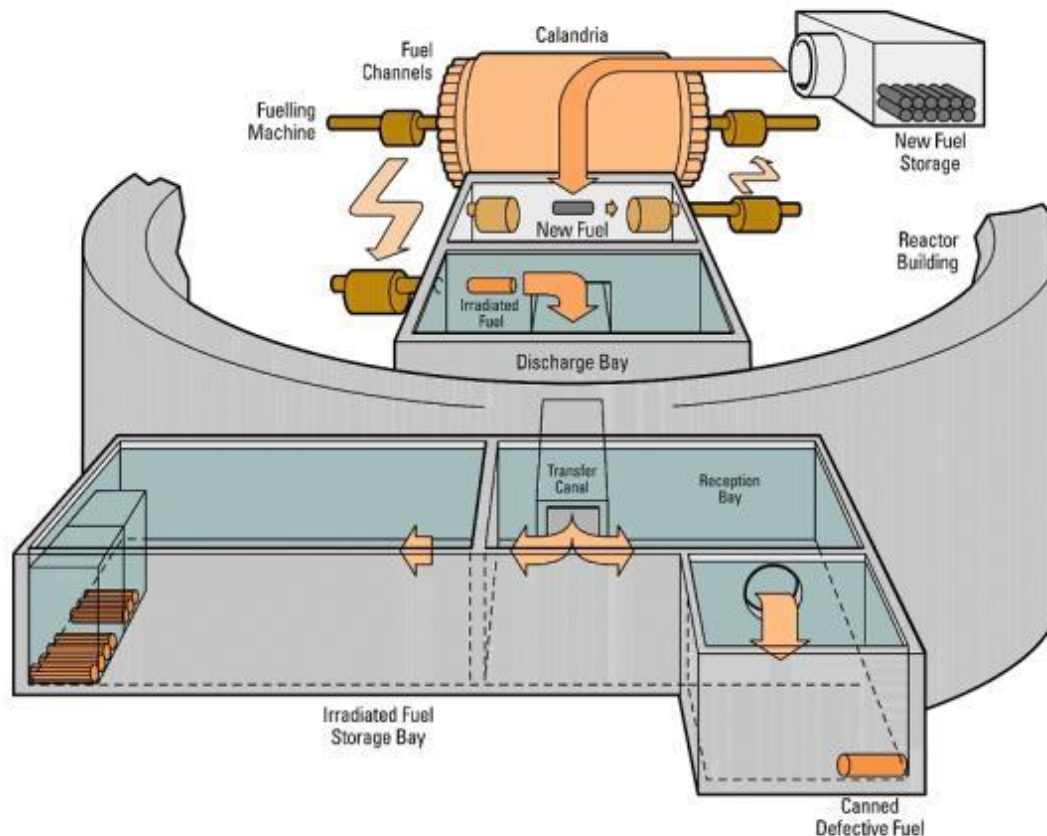


# Fuelling Machine and Bridge

- 1 FUELLING MACHINE BRIDGE STRUCTURE
- 2 FUELLING MACHINE GUIDE COLUMN
- 3 BRIDGE SUPPORT
- 4 BALL SCREW ASSEMBLIES
- 5 FUELLING MACHINE HEADS
- 6 FUELLING MACHINE CARRIAGE TROLLEY
- 7 ROLLING SHIELD



# Spent Fuel Management





- ✳ Long terme; combustible irradié:
- ✳ Obligation d'étudier au moins trois solutions
- ✳ l'évacuation en couche géologique profonde
- ✳ le stockage sur les sites des réacteurs nucléaires
- ✳ le stockage centralisé – soit en surface, soit sous terre
- ✳ Gestion adaptative progressive: solution choisie
- ✳ dialogue maintenu pendant trois ans avec le public
- ✳ accent sur l'adaptabilité
- ✳ nouvelles connaissances ou changements dans les priorités de la société
- ✳ points de décision explicites ; participation du public
- ✳ décision d'aller de l'avant ou non à chaque étape





# The Used Fuel

- ✳ Responsabilité des exploitants selon la loi
- ✳ Court terme
- ✳ Grappes entreposées dans des bassins d'eau
- ✳ Outils spéciaux de manipulation
- ✳ Moyen terme
- ✳ Grappes transférées dans des conteneurs de stockage à sec
- ✳ Silos ou modules



en béton



# Learning from Events

- ✳ Three Mile Island -2
- ✳ PWR (cuve pressurisée)
- ✳ Pennsylvanie, États-Unis
- ✳ Accident en 1979
- ✳ Perte de refroidissement causé par l'ouverture d'une vanne... (mal interprété)
- ✳ Niveau apparent - formation des opérateurs
- ✳ Fonte du cœur
- ✳ Peu de conséquences en rejets dans l'atmosphère
- ✳ Gestion de crise



# Learned

- ✳ TMI-2 :
- ✳ La formation des opérateurs
- ✳ La gestion des salles de commande
- ✳ L'injection d'eau haute pression au coeur

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# Learning from Events

- ✳ Challenger :
- ✳ Navette spatiale, Floride, États-Unis
- ✳ Explosion au-dessus de l'Atlantique en 1986
- ✳ Risques connus
- ✳ Risques ignorés
- ✳ Pressions de la gestion (coûts)
- ✳ Culture de l'entreprise

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# Learned

- 🍁 Challenger:
- 🍁 La culture de sûreté
- 🍁 Les plans d'urgence

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# Learning from Events

- ✳ Tchernobyl-4 :
- ✳ RBMK, Ukraine, URSS
- ✳ Explosion en 1986
- ✳ Mauvaise conception (contrôle normal trop lent)
- ✳ Mauvaise conception (cuve trop large)
- ✳ Mauvaise conception (graphite)
- ✳ Mauvaise conception (arrêt, confinement)
- ✳ Non-respect des règles (6 en série)
- ✳ Mauvaise écoute de l'agence de réglementation

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- ❖ Tchernobyl-4:
- ❖ La robustesse de la conception – le confinement
- ❖ La formation du personnel
- ❖ L'utilisation des études probabilistes

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# Learning from Events

- ❖ Davis-Besse :
- ❖ PWR, Oak Harbor, Ohio, États-Unis
- ❖ Accident évité de justesse en 2002
- ❖ État lamentable de la cuve du réacteur – risque de bris catastrophique à haute pression
- ❖ Les indications étaient disponibles
- ❖ Mauvaise gestion du titulaire

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# Learned:

- ❖ Davis-Besse:
- ❖ L'inspection des systèmes de gestion

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# Learning from Events

- ❖ Fukushima :
- ❖ BWR, Fukushima, Japon
- ❖ Accident en mars 2011
- ❖ Survécu au tremblement de terre
- ❖ Problème d'inondation
- ❖ Mauvaise conception (mur anti-tsunami)
- ❖ Mauvaise conception (localisation, dimension et capacité des piscines)
- ❖ Mauvaise préparation aux incidents hors-dimensionnement
- ❖ Mauvaise gestion des connaissances
- ❖ Les détonations d'H<sub>2</sub>



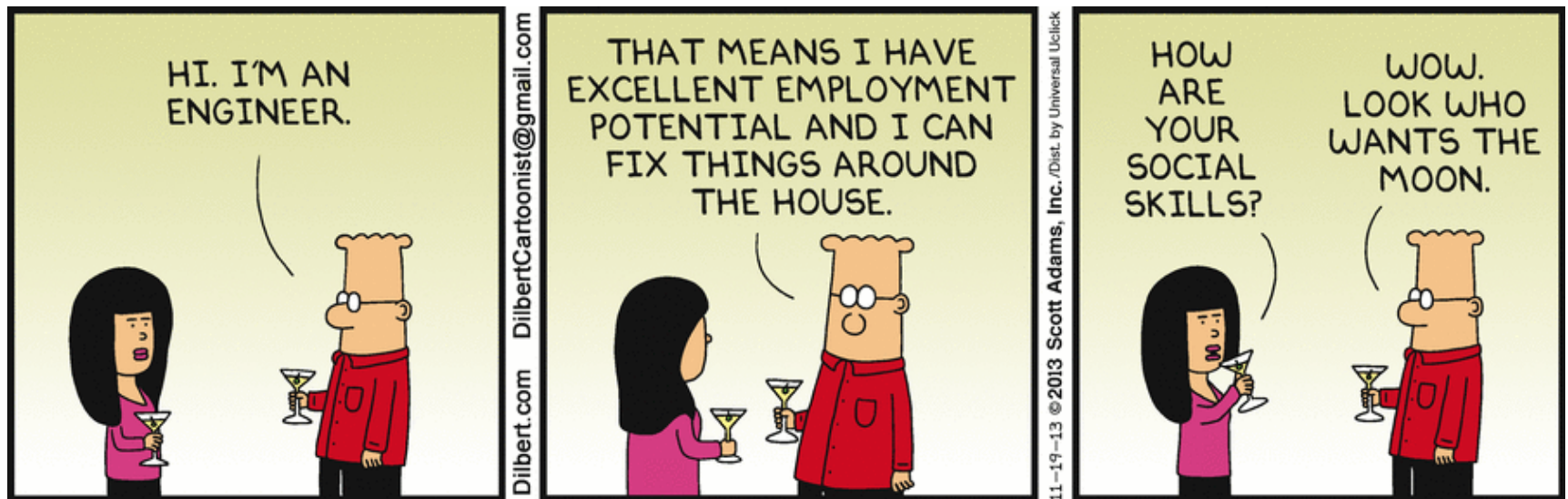


# Learned

- ❖ Fukushima:
- ❖ Prévoir l'imprévisible – le gérer
- ❖ Les plans d'urgence
- ❖ La robustesse

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# Being an Engineer...





# Discussion





# Comparaisons (selon DOE (US) et CCSN):

- Personnel typique 3-4 mSv/an
- Limite pour les travailleurs: 50 mSv/an - 100 mSv/5 ans (?)
- Limite pour le public: 1 mSv/an
- À 1 km d'une centrale: 0.02 mSv/an
- Pilote d'avion commercial: 3 mSv/an
- Sources naturelles moyenne USA: 3 mSv/an
- Sources naturelles Yangjiang Chine: 6 mSv/an
- Retombées des essais de bombes 0.02 mSv/an
- Produits de consommation 0.02 mSv/an
- Rayon X dentaire 0.1 mSv
- CT scan 10 mSv
- Baryum GI 85 mSv
- Voyage Londres NY 0.1 mSv
- Mission ISS: 100 mSv
- Dose mortelle 50% (aigu) 4.5 Sv sans traitement
- Légère hausse notée cancers 100 mSv aigu
  - ou chronique 200 mSv



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